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G01.1. ... A complete list of Centroid CNC lathe G Code. A given line of a program may contain more than one G-code.

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the diameter of a workpiece to a specified dimension and produces a smooth part finish. A turning center is a lathe with a computer numerical control (CNC).

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must admit I often think that with Macro

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programming a little knowledge is a dangerous thing. On visiting companies I just think it's more about a programmer's ego than really getting good CNC code.

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mand) of the EIA program. However, for



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example, when the B-axis is rotated through 180 degrees around the Y-axis to implement machining with the turning spindle No. 2, the plus side of the X-axis in the programmed coordinate system faces downward and if the program is created ignoring this fact, the resulting movement of the tool to unexpected

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your good to go then to return tailstock  
home after machining i did m9 m5 go  
z25. m32 (quill retract) g4x1. m11  
(engage pin) g4 x1. g1 z385. f350  
(metres a minute) m10 g4 x1. check  
your m code manual before you program  
incase they're different

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Positioning G01 Linear interpolation

G01.1 Threading with C-axis

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code are cnc program instructions which help cnc machinist/programmer to control cnc machine hardware like chuck, tailstock, ...

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Some CNC machines use "conversational" programming, which is a wizard-like programming mode that either hides G-code or completely bypasses the use of G-code. drayton, ferndale, mi 48220 tel: (248)543-4466 e-mail:[email protected] program to include four Mazak-specific programming classes, which are offered

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